

S137950



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D2618

Job Sheet 187831



Part No: D2618

Job Qty: 10 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/17/18

Job Tracking No: RA508

Due Date: 12/28/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: S089996

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Machining-1		18.12.17
120	QC 5	10 pcs	12/28/18	12/28/18	0.00	0.00	QC 5 - 10		18-12-17
130	Packaging	10 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-1	51008 00	DEC 17 2018
140	QC21-SA	10 Ea	12/28/18	12/28/18	0.00	0.00	QC21		DEC 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750	Delrin Round Bar 0.75" Color: Black	2.5800 ft (.258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR0.750 D2618	3 1	26	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches ± 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

Plex 12/17/18 1:27 PM Dart.Gagnon.Michelle

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Inspection Sheet Complete

RA508

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D2618	S089996		10	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S089996	S130371 (x1) & S130372 (x9)		Part return with no damage. Return in stock. I.D. with new batch at Rev B1.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT

Date: 22-Nov-18

Special Return/Rework Instructions:

